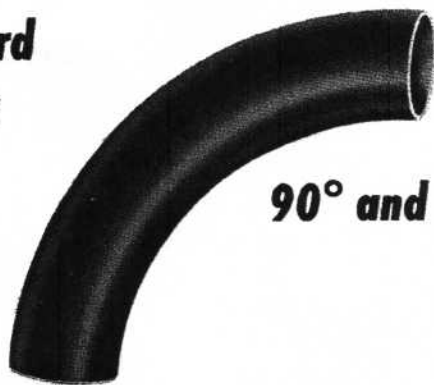
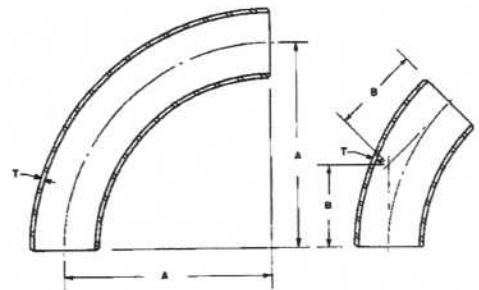


3R ELBOWS

**Standard
Weight
and
Extra
Strong**



90° and 45°



| NOMINAL PIPE SIZE | NOMINAL WALL THICKNESS T | | 90° 3R ELBOWS | | | 45° 3R ELBOWS | | |
|-------------------------|-----------------------------|----------------------|------------------------|-------------------------------|------------------------------|-------------------------|-------------------------------|------------------------------|
| | | | CENTER TO FACE A | APPROX. WEIGHT, LBS. | | CENTER TO FACE B* | APPROX. WEIGHT, LBS. | |
| | STANDARD WALL | EXTRA STRONG WALL | | STANDARD WALL PART NO. 901 | EXTRA STRONG PART NO. 902 | | STANDARD WALL PART NO. 905 | EXTRA STRONG PART NO. 906 |
| 2 | .154 | .218 | 6 | 3.0 | 4.0 | 2½ | 1.5 | 2.0 |
| 3 | .216 | .300 | 9 | 9.2 | 12.4 | 3¾ | 4.6 | 6.1 |
| 4 | .237 | .337 | 12 | 17.5 | 24.1 | 5 | 8.7 | 11.9 |
| 6 | .280 | .432 | 18 | 48 | 64 | 7½ | 24 | 34 |
| 8 | .322 | .500 | 24 | 92 | 140 | 10 | 46 | 69 |
| 10 | .365 | .500 | 30 | 164 | 221 | 12½ | 81.5 | 109 |
| 12 | .375 | .500 | 36 | 241 | 317 | 15 | 119 | 157 |
| 14 | .375 | .500 | 42 | 309 | 407 | 17½ | 154 | 202 |
| 16 | .375 | .500 | 48 | 405 | 534 | 19¾ | 201 | 265 |
| 18 | .375 | .500 | 54 | 514 | 679 | 22¾ | 256 | 338 |
| 20 | .375 | .500 | 60 | 637 | 841 | 24¾ | 317 | 419 |
| 22 | .375 | .500 | 66 | 771 | 1020 | 27⅝ | 385 | 508 |
| 24 | .375 | .500 | 72 | 920 | 1220 | 29⅓⅙ | 458 | 606 |
| 26 | .375 | .500 | 78 | 1081 | 1430 | 32⅝⅙ | 539 | 713 |
| 30 | .375 | .500 | 90 | 1441 | 1910 | 37¼ | 720 | 953 |
| 34 | .375 | .500 | 102 | 1854 | 2464 | 42¼ | 926 | 1230 |
| 36 | .375 | .500 | 108 | 2082 | 2764 | 44⅓⅙ | 1040 | 1380 |
| 42 | .375 | .500 | 126 | 2835 | 3768 | 52¾⅙ | 1416 | 1883 |

† All thicknesses agree with those for Standard or for Extra Strong Wall Pipe (see ANSI B36.10).
* Dimension "B" for sizes 16" and larger conforms to MSS Standard Practice SP-75, High Test Wrought Welding Fittings.